

Split-2

Work Order ID 92530-2

92530

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October-31-12 11:34:11 AM

Item ID: D2618 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bushing
 Start Date: 10/31/12 Start Qty: 160.00 ^{145.0} ₁₀₁ *160* Cust Item ID:
 Required Date: 11/16/12 Req'd Qty: 160.00 *160* Customer:

Reference:

Approvals: Process Plan: ML5 Date: 12-11-04 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2618	Rev B1
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100

100

Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

1-Turn as per Folio FA195 & Dwg D2618.2-Debur

0.00

0.00

ss 12/11/07
 onk 12/11/05

101

✓

110

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

ss 12/11/07
 onk 12/11/05

101

✓

120

120

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

ba 12/11/18

101

✓

DAS
 08
 23

2-53
08

Work Order ID 92530

92530

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October-31-12 11:34:11 AM

Item ID: D2618

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 10/31/12 Start Qty: 160.00

160

Cust Item ID:

Required Date: 11/16/12 Req'd Qty: 160.00

160

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

Identify as per dwg & Stock Location: 013

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/11/19 01

12/11/19 MF

12-11-19

Picklist Print

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Page 1

Work Order ID: 92530
 Parent Item: D2618
 Parent Item Name: Bushing

Start Date: 10/31/12
 Start Qty: 160.00

Required Date: 11/16/12
 Required Qty: 160.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELINR0.750 Delrin Round Bar 0.75"		Purchased	No			100	f	158.0460	0.258	43.452624			

28.000

11/12/12

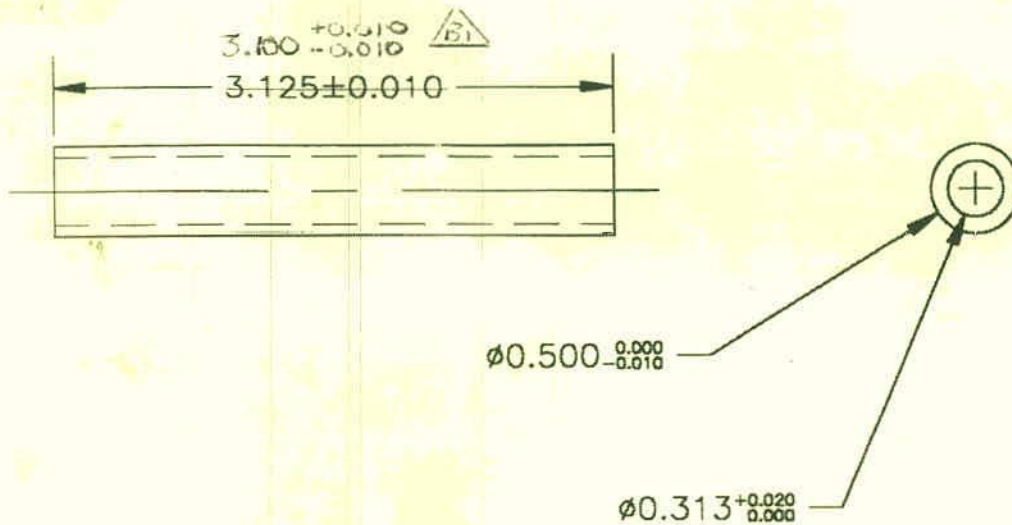
Location	Loc Qty	Loc Code
MAT055	158.046	
116183	2.4	
117273	1.555	
117322	0.94	
→ 121783	112.664	
122582	40.487	

28.000



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV: 6 SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	UP# 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
47/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 92530 M5
12-11-01

